

BXT2 OPERATING FUNCTIONS

STANADRD TENSION, 550 LBS MAXIMUM

**MANUAL MODE:**

OPERATES SAME AS PREVIOUS BXT

HOLD RED TENSION BUTTON UNTIL TOOL STALLS, THEN PRESS WELD BUTTON

ONLY MANUAL LED LIGHT IS ON

**SEMI AUTOMATIC MODE:**

HOLD RED TENSION BUTTON UNTIL TOOL STALLS, ONCE SET TENSION IS REACHED, THE TOOL WILL AUTOMATICALLY GO INTO THE WELD CYCLE

MANUAL AND AUTO LIGHT IS ON

**FULL AUTOMATIC MODE:**

PRESS RED TENSION BUTTON ONCE, TOOL WILL TENSION AND WELD ON ITS OWN

ONLY AUTO LIGHT IS ON AND FLASHING

SOFT TENSION, 335 LBS MAXIMUM

**MANUAL "SOFT" MODE:**

OPERATES SAME AS PREVIOUS BXT-10, SLOW START UP, LOWER MAX TENSION FOR 3/8", 7/16 PP

HOLD RED TENSION BUTTON UNTIL TOOL STALLS, THEN PRESS WELD BUTTON

MANUAL AND SOFT LED LIGHT IS ON

**SEMI AUTOMATIC "SOFT" MODE:**

HOLD RED TENSION BUTTON UNTIL TOOL STALLS, ONCE SET TENSION IS REACHED, THE TOOL WILL AUTOMATICALLY GO INTO THE WELD CYCLE

MANUAL, AUTO, AND SOFT LIGHT IS ON

**FULL AUTOMATIC "SOFT" MODE:**

PRESS RED TENSION BUTTON ONCE, TOOL WILL TENSION AND WELD ON ITS OWN

AUTO AND SOFT LIGHT IS ON, AUTO LIGHT IS FLASHING